

	Standard Features	Standard Options	Customizing / Special / Optional
Frame	<ul style="list-style-type: none"> <li>Frame is extruded PVC. Frame head, jambs and sill are .065" (1.65mm) exterior wall thickness, .055" (1.397mm) interior wall thickness.</li> <li>Overall mainframe depth is 3-1/4" (83mm).</li> <li>Basic jamb depth is 1-15/16" (49mm).</li> <li>Integral installation fins.</li> </ul> <p><b>Operation:</b></p> <ul style="list-style-type: none"> <li>Left Operating</li> <li>Right Operating</li> <li>Operating Units as Fixed</li> <li>Fixed Picture</li> </ul>	<p><b>Frame Types:</b></p> <ul style="list-style-type: none"> <li>Standard with integral nailing fin.</li> </ul> <p><b>Specify Standard Exterior &amp; Interior Colors:</b></p> <ul style="list-style-type: none"> <li>European White</li> <li>Beige</li> </ul> <p><b>14 standard 6-step Exterior Colors, with heat reflective additive:</b></p> <ul style="list-style-type: none"> <li>Linen 032</li> <li>Gull Gray 007</li> <li>Seawolf 044</li> <li>Battleship Gray 321</li> <li>Black Sable 060</li> <li>Steel Blue 114</li> <li>Hartford Green 050</li> <li>Greek Olive 081</li> <li>Clay 026</li> <li>Colonial Red 054</li> <li>Antique Bronze 057</li> <li>Bahama Brown 309</li> <li>Bronze 024</li> <li>Black 023</li> </ul> <p><b>Specify Jamb Depth:</b></p> <ul style="list-style-type: none"> <li>1-15/16" (49mm) Standard</li> <li>4-9/16" (116mm)</li> <li>6-9/16" (167mm)</li> </ul> <p><b>Extension Jambs:</b></p> <ul style="list-style-type: none"> <li>4-9/16" Jamb Depth</li> <li>6-9/16" Jamb Depth</li> <li>Custom Jamb Depth</li> <li>Primed Pine</li> <li>Natural Pine</li> <li>Field applied standard.</li> <li>Applied upon request.</li> </ul> <p><b>Single &amp; Multi-Wide Units:</b></p> <ul style="list-style-type: none"> <li>1-Wide Operating</li> <li>2-Wide Operating</li> <li>3-Wide Operating</li> <li>4-Wide Operating</li> </ul> <ul style="list-style-type: none"> <li>1-Wide Fixed Picture/Transom</li> <li>2-Wide Fixed Picture/Transom</li> </ul> <p><b>Maximum 1-Wide Operating Basic Unit Size:</b></p> <ul style="list-style-type: none"> <li>35-1/2" (902mm) x 71-1/2" (1816mm)</li> </ul> <p><b>Maximum Picture/Transom Basic Unit Size:</b></p> <ul style="list-style-type: none"> <li>95-1/2" (2426mm) wide or 95-1/2" (2426mm) high, maximum glass limitations apply</li> </ul> <ul style="list-style-type: none"> <li>Factory assembled:           <ul style="list-style-type: none"> <li>Multi-wide continuous head and sill.</li> <li>Multi-wide tight mull or 1/2" spread mull.</li> </ul> </li> </ul> <p><b>Minimum Operating Size Available:</b></p> <ul style="list-style-type: none"> <li>16" (406) x 20" (508mm), upon request.</li> </ul> <p><b>Minimum Fixed/Picture Size Available:</b></p> <ul style="list-style-type: none"> <li>12" (305) x 12" (305mm), upon request.</li> </ul>	<p><b>Custom color-matching for exterior.</b></p> <p><b>Please note:</b> Not all multi-wide or multi-high units can be factory milled or stacked. 108" (2743mm) x 96" (2438mm) or 15 united feet size limitations.</p>
Sash	<ul style="list-style-type: none"> <li>Sash is extruded PVC. Head, jambs and sill are .070" (1.778mm) exterior wall thickness, .055" (1.397mm) interior wall thickness.</li> <li>Sash thickness 2-1/8" (54mm) thick.</li> <li>Stiles and rails are 2-1/4" (57mm) wide.</li> </ul>		

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<b>Glazing Options</b>	<ul style="list-style-type: none"> <li>Premium quality flat glass complying with ASTM C1036.</li> <li>3/4" (19mm) maximum glass thickness.</li> <li><b>Operating Units:</b> Glazed with closed-cell foam glazing tape and/or silicone sealant and removable interior vinyl glazing bead.</li> <li><b>Picture/Transom Units:</b> Glazed with closed-cell foam glazing tape and/or silicone sealant and removable interior vinyl glazing bead.</li> <li>Factory glazed fabrication complies with requirement of Section 08810 and with AAMA/WDMA 101/I.S.2/NAFS</li> <li>Safety glass tempered products complying with testing requirements in 16 CFR 1201, for Category II materials.</li> </ul>	<ul style="list-style-type: none"> <li>Low-E (standard)</li> <li>Clear</li> <li>1/4" Laminated</li> <li>1/4" Laminated Low-E</li> <li>Low-E 366</li> <li>Low-E 340</li> <li>Low-E 180 Passive Solar</li> <li>Low-E 366 w/i89</li> <li>Low-E 180 w/i89</li> </ul> <p>• All insul glass above with Argon UNLESS specified or capillary tubes necessary for high altitudes.</p> <p><b>Tempered:</b></p> <ul style="list-style-type: none"> <li>Both Lites</li> <li>1 Lite, Interior</li> <li>1 Lite, Exterior</li> </ul> <p><b>Glass Spacer Channel for Standard 3/4" Insul options:</b></p> <ul style="list-style-type: none"> <li>Standard Intercept Spacer</li> <li>Cardinal XL Edge Spacer</li> <li>Dark Bronze XL Edge Spacer</li> </ul>	<p><b>Tints:</b></p> <ul style="list-style-type: none"> <li>Bronze Tint</li> <li>Grey Tint</li> <li>Green</li> </ul> <p><b>Obscure Glass:</b></p> <ul style="list-style-type: none"> <li>Obscure - Standard</li> </ul>
<b>Hardware</b>	<ul style="list-style-type: none"> <li>Concealed sliding nylon shoe hinges applied directly to sash.</li> <li>Stainless steel hinge track located for maximum sash support.</li> <li>Guide bar operable system.</li> <li>Roto folding handle, White or Beige.</li> <li>Roto Split and Dual Arm Operators, White or Beige.</li> <li>Optional Limit Device available.</li> <li>Tie bars.</li> </ul>	<p><b>Coastal Corrosion stainless steel hardware:</b></p> <ul style="list-style-type: none"> <li>Dual arm operator and gear operator provides smooth operation.</li> </ul> <p><b>Hinge Arms</b></p> <ul style="list-style-type: none"> <li>14" Standard</li> <li>10" Egress                         <ul style="list-style-type: none"> <li>E-gard</li> <li>Stainless Steel</li> </ul> </li> </ul>	
<b>Weatherstrip</b>	<ul style="list-style-type: none"> <li>Units are provided with bulb weatherstripping designed for a tight seal when sash are closed.</li> </ul> <p><b>Weatherstripping system include:</b></p> <p>On Sash:</p> <ul style="list-style-type: none"> <li>Bulb with fin weatherstrip applied to top rail, bottom rail and jambs.</li> </ul>	<p><b>Color:</b></p> <p>White. Beige.</p>	
<b>Insect Screen</b>	<ul style="list-style-type: none"> <li>Removable flange style insect screens provided for operating units, fitted to the interior of the window.</li> <li>Plunger design, 2 on each side of screen.</li> <li>Screen fabric is 18 x 16 fiberglass mesh.</li> <li>Screen frame is roll-form tubular aluminum 0.019" (.483mm) with vinyl corner keys.</li> </ul>	<p><b>Screen frame color:</b></p> <ul style="list-style-type: none"> <li>White</li> <li>Beige</li> </ul> <p><b>Screen shipped:</b></p> <ul style="list-style-type: none"> <li>Applied</li> <li>Separately.</li> </ul>	

	Standard Features	Standard Options	Customizing / Special / Optional
<b>Grille Options</b>	<ul style="list-style-type: none"> <li>• Simulated Divided Lite (SDL) Exterior and interior aluminum bars adhered to glass with double-coated acrylic foam tape. With or without aluminum internal spacer bar.</li> <li>• Grilles in Airspace (GIAS)</li> </ul>	<p><b>Specify Grille Style</b> →</p> <p><b>Specify Exterior Grille Color:</b></p> <ul style="list-style-type: none"> <li>• Match Exterior Color (standard)</li> <li>• White</li> <li>• Beige</li> <li>• Colonial Red</li> <li>• Bronze</li> <li>• Linen</li> <li>• Hartford Green</li> <li>• Black</li> <li>• Gull Gray</li> </ul> <p>Grille Pattern (Configuration):</p> <ul style="list-style-type: none"> <li>• Colonial</li> <li>• Queen Anne</li> <li>• Ladder</li> <li>• Craftsman</li> </ul>	<p><b>SDL'S (with or without aluminum internal spacer)</b></p> <ul style="list-style-type: none"> <li>• 7/8" (22mm) Traditional profile (Ext/Int)</li> <li>• 2" (51mm) Traditional profile (Ext/Int)</li> <li>• Aluminum internal spacer:             <ul style="list-style-type: none"> <li>- Standard</li> <li>- Dark Bronze Anodized</li> <li>- Light Bronze Anodized</li> </ul> </li> </ul> <p>• <b>GIAS (Grille In Airspace)</b></p> <ul style="list-style-type: none"> <li>• Flat (profile), 5/8" x 3/16" (16mm x 5mm)</li> <li>• Contour (profile), 11/16" x 5/16" (18mm x 8mm)</li> </ul> <p><b>Grille Pattern:</b> Special upon request.</p>
<b>Options</b>	<ul style="list-style-type: none"> <li>• NFRC rated.</li> <li>• Thermal values available on <a href="http://www.supersealwindows.com">www.supersealwindows.com</a>.</li> <li>• DP labels applied upon request.</li> </ul>		
<b>Additional Glass Specifications</b>	<ul style="list-style-type: none"> <li>• <b>Low-E (standard):</b> dual insulated glass consisting of one lite of multi-layered 7138 Low-E coatings sputter coated on the #2 surface and one lite of clear glass. Argon filled.</li> <li>• <b>Clear:</b> dual insulated glass consisting of two lites of clear glass.</li> <li>• <b>Low-E 366:</b> dual insulated glass consisting of one lite of multi-layered 366 Low-E coatings sputter coated on the #2 surface and one lite of clear glass.</li> <li>• <b>Low-E 180 Passive Solar:</b> dual insulated glass consisting of one lite of multi-layered 180 Low-E coatings sputter coated on the #3 surface and one lite clear glass.</li> </ul>		
<b>Warranty</b>	<p>Warranty Period, First Purchaser</p> <p>A. Glass Stress Cracks: 1 (one) Yr. Limited Warranty - Residential; 1 (one) Yr. Limited Warranty - Commercial.</p> <p>B. Parts and Screens: 10 (ten) Yr. Limited Warranty.</p> <p>C. Vinyl Mainframe: 20 (twenty) Yr. Limited Warranty - Residential; 10 (ten) Yr. Limited Warranty - Commercial.</p> <p>D. Exterior paint: 10 (ten)-Yr. limited warranty.</p> <p>E. Dual Insulated Glass: 20 (twenty)- Yr. limited warranty; Specialty Glass: 5 (five) Yr. Limited Warranty.</p> <p>F. Warranty Labor: 2 (two) Yr. Limited Warranty.</p> <p>Please review the Sierra Pacific Windows Limited Warranty for Vinyl Products Effective May 1, 2017, for complete details and exclusions.</p>		
<b>Manufacturer</b>	<p>Sierra Pacific Windows; 1815 Water Street, Merrill, WI 54452. Toll Free Tel: 800-433-4873. Web: <a href="http://www.supersealwindows.com">http://www.supersealwindows.com</a>.</p>		